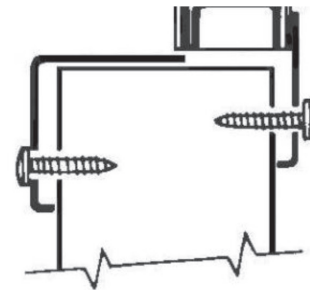


# INSTALLATION INSTRUCTIONS FOR LOUVERS BOLTED TO DOOR:

600A, 600C, 700A, 800A, 800C, 900A, 900C, 1100C, 1200A, 1300A, 1300C, 1400A, 1400C

## GENERAL:

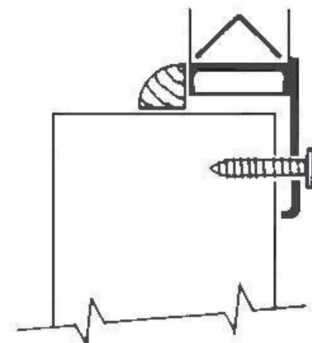
1. Read and follow the installation requirements of the door manufacturer.
2. Cut the hole in the door to correspond to the order size of the louver. Assure that the opening is plumb and square.
3. Insert corridor half of the louver into the cutout, make sure to center in opening.
4. **Wood doors:** screw into door through holes. Tighten the screws alternately in a criss-cross pattern to avoid putting more pressure on one side than the other. Do not tighten to the point of deflecting the frame.
5. **Metal doors:** use this as a template to mark to drill holes for the screws.
6. Remove louver and drill 1/8" pilot holes. Reinsert, and install using screws provided. Tighten the screws alternately in a criss-cross pattern to avoid putting more pressure on one side than the other. Do not tighten to the point of deflecting the frame.
7. **Dual Side Mounting:** Align room side of the louver with installed side (when closed adjusting tab on model 1200 angles down). Mount as per #4 or #5 above.
8. Check movement of louver adjustment for model 1200.
9. **Single Side Mounting:** Apply stop to room side of louver.



Room Side

Dual Side Mounting

Corridor Side



Single Side Mounting with Room Side Stop by Others



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Installation Instructions for Louvers  
Bolted to Door